



# ACC

Doc.no.: WD/LAB/FM/08

## Wadi Cement Work Ordinary Portland Cement 53 grade

Week No. 47 (18.11.2016 to 24.11.2016)

Sl.no.	Characteristics	Unit	Actual	IS 12269 :2013 specified requirement
1	<b>Chemical characteristics</b>			
	Magnesia (MgO)	%	0.9	Max. 6.0
	Sulphuric anhydride (SO <sub>3</sub> )	%	3.0	Max. 3.5
	Chloride (Cl <sup>-</sup> )	%	0.018	1. Max. 0.1 for structures other than prestressed concrete 2. Max. 0.05 for Prestressed concrete structures
	Insoluble Residue (IR)	%	0.5	Max. 4.0
	Loss on Ignition	%	1.8	Max. 4.0
	Lime Saturation Factor (LSF)		0.87	0.80 to 1.02
	Tri Calcium Aluminate (C <sub>3</sub> A)	%	6.78	-
2	<b>Physical characteristics</b>			
	Fineness (by Blaine method)	m <sup>2</sup> /kg	309	Min. 225
	1.5			
	(a) Le chatelier method	mm	1.0	Max. 10
	(b) Autoclave test method	%	0.08	Max. 0.8
	Setting time			
	(a) Initial Setting Time (IST)	Minutes	130	Min. 30
	(b) Final Setting Time (FST)	Minutes	190	Max. 600
	Compressive Strength			
	(a) 3-days	MPa	37.1	27
	(b) 7-days	MPa	47.8	37
	(c) 28-days	MPa	Awaited	53
	Normal consistency	%	27	-
	Temperature during Testing	°C	27+/-2	27+/-2

Head Quality Assurance