



A Group Company
of Vicat, France

KALBURGI CEMENT PVT. LTD.



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TEST CERTIFICATE



VICAT-OPTIMATE

Despatched from: 01.10.2018 to 07.10.2018

Week No: 40

| A. PHYSICAL REQUIREMENTS | RESULTS | As per IS 269 – 2015 |
|--|---------|----------------------|
| Fineness: | | |
| a. Specific Surface (m ² /kg) | 289 | Not less than 225 |
| b. Normal Consistency (%) | 30.00 | ----- |
| Soundness: | | |
| a. By Le-Chatelier Method (mm) | 0.50 | Not more than 10 mm |
| b. By Autoclave (%) | 0.066 | Not more than 0.8 % |
| Setting Time: | | |
| a. Initial Setting Time (minutes) | 170 | Not less than 30 |
| b. Final Setting Time (minutes) | 275 | Not more than 600 |
| Compressive Strength (MPa) | | |
| a. 3 days | 36 | Not less than 27 |
| b. 7 days | Awaited | Not less than 37 |
| c. 28 days | Awaited | Not less than 53 |
| B. CHEMICAL REQUIREMENTS | | |
| a. Lime Saturation Factor | 0.94 | 0.80 – 1.02 |
| b. Aluminum Modules | 1.00 | Not less than 0.66 |
| c. Insoluble Residue (%) | 3.08 | Not more than 5.0 |
| d. Magnesia (%) | 0.94 | Not more than 6.0 |
| e. Sulphuric Anhydride (%) | 2.40 | Not more than 3.5 |
| f. Loss on Ignition (%) | 2.51 | Not more than 4.0 |
| g. Chlorides (%) | 0.010 | Not more than 0.1 |
| h. Alkali Content (%) | 0.58 | Not more than 0.6 |
| i. Temperature During Testing °C | 27.50 | 27 ± 2 |


Section In-Charge (Q.C)


HOD (Q.C)