



A Group Company  
of Vicat, France

# KALBURGI CEMENT PVT. LTD.



KALBURGI  
CEMENT

Corporate Office: 8-2-626, Reliance Majestic Building, Road No. 10, Banjara Hills, Hyderabad – 500 034, A.P., India. Ph.: +91 40 3006999; Fax: +91 40 30006955

Works: Chatrasala (V), Kharchkhed (Post) - 585 320, Chincholi (Tq.), Gulbarga Dist.; Ph. +91 08472 305999; Fax: +91 08472 305999

IS:1489 (Part-1)



CM/L-4596685

## TEST CERTIFICATE

## VICAT-DURAMATE

Despatched from: 01.10.2018 TO 07.10.2018

Week No: 40

A. PHYSICAL REQUIREMENTS	RESULTS	As per IS 1489 (Part-1) 2015
<b>Fineness:</b>		
a. Specific Surface (m <sup>2</sup> /kg)	347	Not less than 300
b. Normal Consistency (%)	32.50	---
<b>Soundness:</b>		
a. By Le-Chatelier Method (mm)	0.50	Not more than 10 mm
b. By Autoclave (%)	0.068	Not more than 0.8 %
<b>Setting Time:</b>		
a. Initial Setting Time (minutes)	175	Not less than 30
b. Final Setting Time (minutes)	275	Not more than 600
<b>Compressive Strength (MPa)</b>		
a. 3 days	26	Not less than 16
b. 7 days	Awaited	Not less than 22
c. 28 days	Awaited	Not less than 33
d. Drying Shrinkage(%)	Awaited	Not more than 0.15
e. Flyash Addition (%)	32.29	Not more than 35
<b>B. CHEMICAL REQUIREMENTS</b>		
a. Insoluble Residue (%)	29.06	$X+4(100-X)/100$ ; X = % of Flyash
b. Magnesia (%)	0.92	Not more than 6.0
c. Sulphuric Anhydride (%)	2.16	Not more than 3.5
d. Loss on Ignition (%)	3.44	Not more than 5.0
e. Alkali Content (%)	0.62	Not more than 0.90
f. Temperature During Testing(°C)	27.50	27 ± 2

*[Handwritten Signature]*

Section In-Charge (Q.C)

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HOD (Q.C)