



FORMAT NO. F - 10(12)
SAURASHTRA CEMENT LTD.

Registered Office & Factory:
 Near Railway Station
 Ranavav -360 560, Gujarat. (India)
 Tel:+91 2801 - 304200

Fax : +91 2801 - 304376/304384

E-mail : scl-rnv@mehtagroup.com Gram: "SUCCESS"

CIN: L26941GJ1956PLC000840

TEST CERTIFICATE
ORDINARY PORTLAND CEMENT 53 - GRADE

DATE OF DESPATCH : 10-Sep-15 Week No 37

TEST AND COMPLIANCE :

PARTICULARS	UNIT	TEST RESULTS	REQUIREMENT OF IS 12269 : 2013
A. CHEMICAL REQUIREMENTS:			
1. Lime Saturation Factor		0.93	0.80 - 1.02
2. Ratio of Percentage of Alumina to that of Iron Oxide		1.23	0.66 Min
3. Insoluble Residue (percent by mass)	%	1.10	4.00 Max
4. Magnesia (percent by mass)	%	0.90	6.00 Max
5. Sulphuric Anhydride (SO ₃) (percent by mass)	%	2.52	3.50 Max
6. Loss On Ignition	%	2.10	4.00 Max
7. Chloride (percent by mass)	%	0.034	0.10 Max
8. C3A		7.01	
B. PHYSICAL REQUIREMENTS :			
1. Fineness (Blaine)	M ² / Kg	313	225 Min
2. Soundness			
a. Le.Chatelier Expansion	mm	1.0	10.00 Max
b. Autoclave Expansion	%	0.10	00.8 Max
3. Setting Time			
a. Initial	Minutes	140	30 Min
b. Final	Minutes	200	600 Max
4. Compressive Strength			
a. 72+1 hours (3 days)	MPa	38.40	27 Min
b. 168+1 hours (7 days)	MPa	48.40	37 Min
c. 672+4 hours (28 days)	MPa	UT	53 Min
5. S.C.	%	27.5	

The above cement complies with the requirement of IS 12269 : 2013 in respect of test carried out.

Chemist
 Date : 9/26/2015

AUTHORISED SIGNATORY